inicio

; Ender 3 Custom Start G-code

G92 E0 ; Reset Extruder

G28 ; Home all axes

G1 Z2.0 F3000 ; Move Z Axis up little to prevent scratching of Heat Bed

G1 X0.1 Y20 Z0.3 F5000.0 ; Move to start position

G1 X0.1 Y200.0 Z0.3 F1500.0 E15 ; Draw the first line

G1 X0.4 Y200.0 Z0.3 F5000.0 ; Move to side a little

G1 X0.4 Y20 Z0.3 F1500.0 E30 ; Draw the second line

G92 E0 ; Reset Extruder

G1 Z2.0 F3000 ; Move Z Axis up little to prevent scratching of Heat Bed

G1 X5 Y20 Z0.3 F5000.0 ; Move over to prevent blob squish

final

G91 ;Relative positioning

G1 E-2 F2700 ;Retract a bit

G1 E-2 Z0.2 F2400 ;Retract and raise Z

G1 X5 Y5 F3000 ;Wipe out

G1 Z10 ;Raise Z more

G90 ;Absolute positioning

M106 S0 ;Turn-off fan

M104 S0 ;Turn-off hotend

M140 S0 ;Turn-off bed

M84 X Y E ;Disable all steppers but Z